

Work Order ID 126393

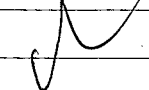
November-06-14 10:15:21 AM

D3043-041
126393
REV-A

126393

Page 1

Item ID: D3043-041 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Step Weldment LH
Start Date: 11/06/14 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 11/21/14 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3043	Rev A

100	Large Fab	0.00							
100									
Large Fab	Memo	0.00							
Large Fab	1-Cut D2622-120 extrusion to 120.00" long as per Dwg D3043 using cutting table setup DT8185-G								
	2-Deburr and bevel ends for welding								

110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									

120	Large Fab	0.00							
120									
Large Fab	Memo	0.00							
Large Fab	1-Weld 1 End Cap & Mounting Lugs as per QSI 004 & Dwg D3043 Using DT8802								
	AR AL ROD Batch: 128956								
	2-Grind Fwd End Cap weld flush								

OK 14/11/10

2X

2

NOV 10 2014

2

NOV 11 2014

DAS 24 9-89

DAS 24 9-89

100

Page 2

Hand Finishing

(2) 14.11.18 PD

Q2 14-11-19 PD

2 14-11-18 *[Signature]*

DAS
38
~~9-89~~
NOV 19 2014

Picklist Print

November-06-14 10:15:19 AM

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Work Order ID: 126393

126393

Parent Item: D3043-041

D3043-041

Parent Item Name: Step Weldment LH

Start Date: 11/06/14

Required Date: 11/21/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev :A New Issue JLM 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2622-120C

Manufactured No

100

Each

42.0000

1

2

D2622-120C

Step Extrusion

**

Dh 14/11/17

Location

Loc Qty

Loc Code

HALL

38

109575

32

119621

6

WA003

4

101765

1

115141

3

120

Each

75.0000

1

2

D2734

Manufactured No

D2734

Step End Plate

**

NOV 10 2014

69-6
#2
DAS
24
9-89

Location

Loc Qty

Loc Code

WA003

75

119286

3

119498

11

~~119498~~

60

99709

1

160

Each

75.0000

1

2

D2734

Manufactured No

D2734

Step End Plate

**

DAS
24
9-89

Location

Loc Qty

Loc Code

WA003

75

119286

3

119498

11

124317

60

99709

1

Picklist Print

November-06-14 10:15:20 AM

Page 2

Work Order ID: 126393

126393

Parent Item: D3043-041

D3043-041

Parent Item Name: Step Weldment LH

Start Date: 11/06/14

Required Date: 11/21/14

Start Qty: 2.00

Required Qty: 2.00

D3040-1

Manufactured No

120 Each

11.0000

2

4

DAS

D3040-1

Mounting Lug

**

NOV 10 2014

24
9-89

Location

Loc Qty

Loc Code

WA003

11

80808

11

D3040-3

Manufactured No

100 Each

20.0000

2

4

DAS

D3040-3

Mounting Lug

**

NOV 10 2014

24
9-89

Location

Loc Qty

Loc Code

WA003

20

83998

20



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3043	REV. A SHEET 1 OF 2
DATE 01.06.28		TITLE A119 STEP WELDMENT	SCALE NTS
A	01.06.28	NEW ISSUE	

PARTS LIST:

Qty -041	Qty -043	Part Number	Description
X		D3043-041	STEP WELDMENT, LH
	X	D3043-042	STEP WELDMENT, RH
1	1	D2622-120	STEP EXTRUSION
2	2	D3040-1	MOUNTING LUG
2	2	D3040-3	MOUNTING LUG
2	2	D2734	ENDPLATE

NOTES:

- 1) MANUFACTURE FROM D2622-120 EXTRUSION
- 2) WELD PER DART QSI 004. ALL WELDS SHOULD BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004
- 3) FINISH: ACID ETCH & ALODINE ASSEMBLY PER DART QSI 005 4.1
POWDER COAT WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
BLACK ANTI-SKID PAINT TOP SURFACE OF STEP TO BOTTOM OF TOP
RADIUS PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

10126393

RELEASED
01.07.05 *[Signature]*

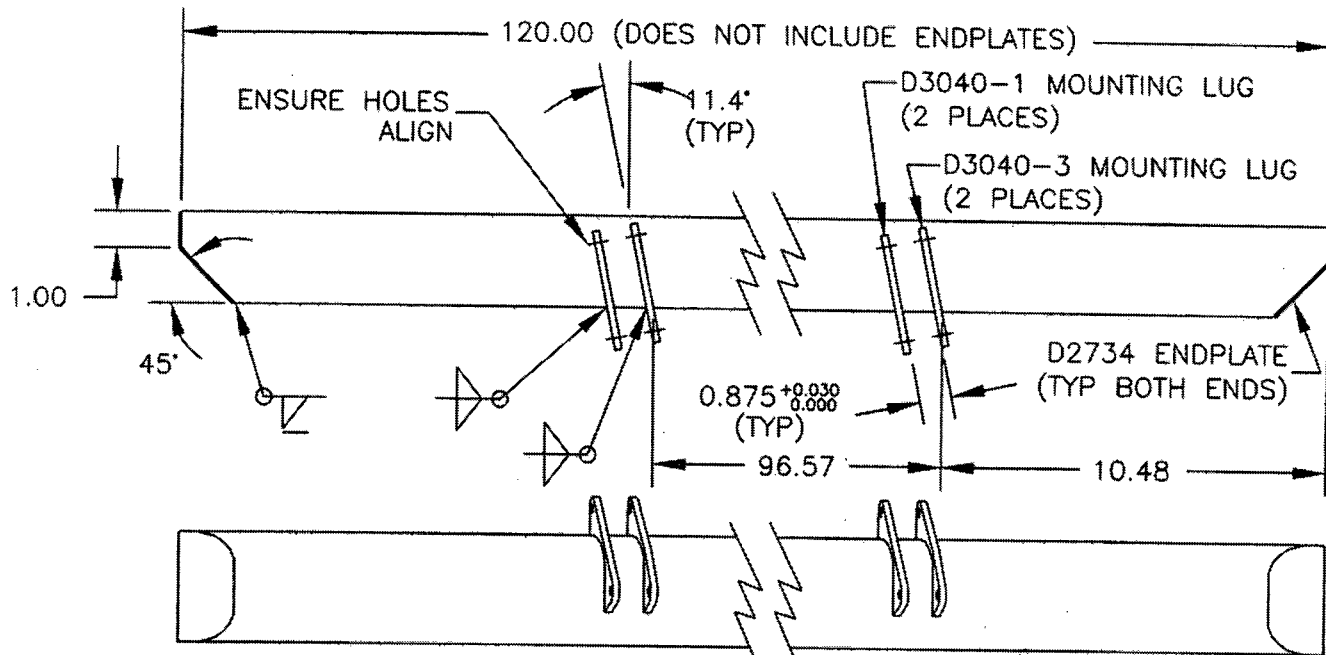
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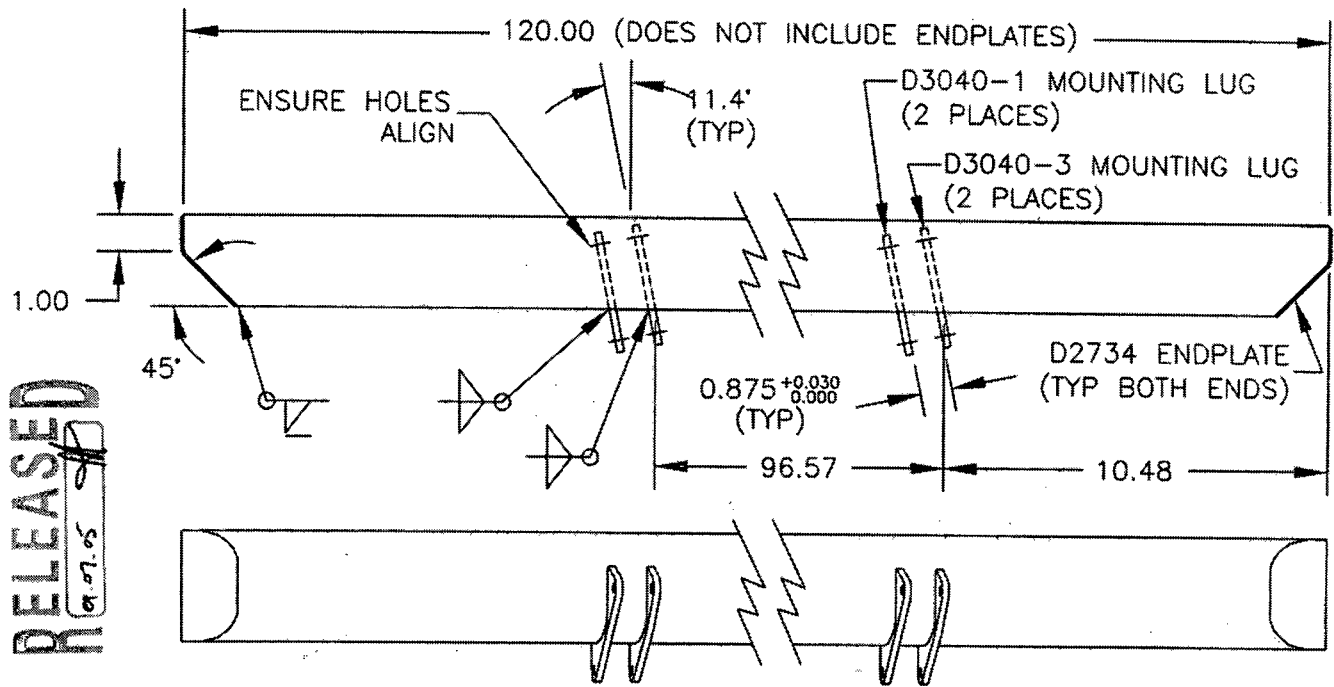
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DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED #	APPROVED #	DRAWING NO. D3043	REV. A
DATE 01.06.28		TITLE A119 STEP WELDMENT	SHEET 2 OF 2
A	01.06.28	NEW ISSUE	SCALE 1:5



VIEW A-A: D3043-041 LH STEP WELDMENT



VIEW A-A: D3043-042 RH STEP WELDMENT

RELEASED
10-07-05

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